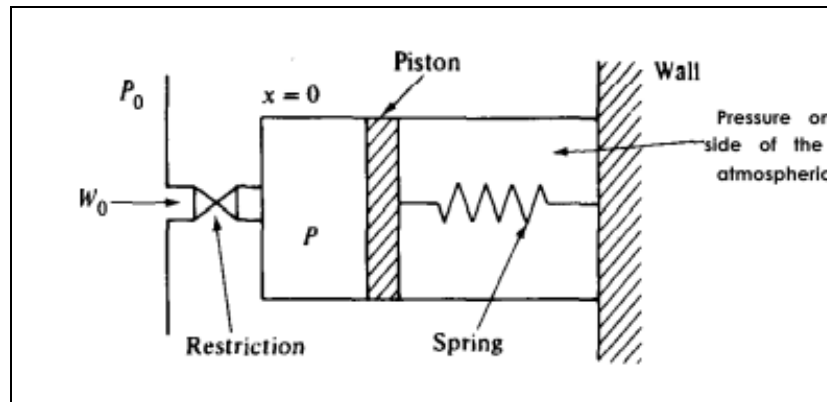


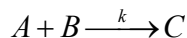
Department of Chemical Engineering
Subject: Process Modeling & Simulation : 7th
Assignment No.3

Topic: Semi Batch Reactor & Piston displacement
Last Date of Submission: 5th October 2016

Q1. A perfect gas with molecular weight M flows at W_0 into a cylinder through a restriction. The flow rate is proportional to square root of the pressure drop over the restriction. $W_0 = k_0 \sqrt{P_0 - P}$, where P is the pressure in the cylinder and P_0 is constant upstream pressure. Piston enforced to right direction as pressure build up. A spring resists the movement of the piston with the force that is proportional to the axial displacement x of the piston



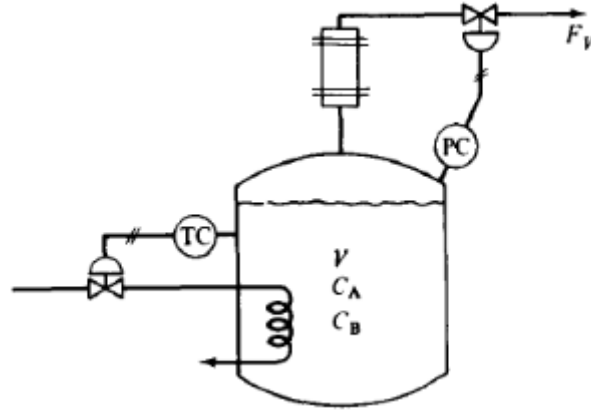
Q2. A semi batch reactor is run at constant temperature by varying the rate of addition of one of the reactants A. The irreversible exothermic reaction is first order in reactants A and B.



The tank is initially filled to its 40% level with pure reactant B at the concentration C_{B0} . Maximum cooling water flow is begun, and reactant A is slowly added to the perfectly stirred vessel. Write the equations describing the system. Solving the equation, sketch the profile of F_A , C_A and C_B with time during the batch cycle.

Q3. The reaction $3A + 2B + C$ is carried out in an isothermal semi batch reactor. B is the desired product. Product C is a very volatile by-product that must be vented off to prevent

a pressure buildup in the reactor. Gaseous C is vented off through a condenser to force any A and B back into the reactor to prevent loss of reactant and product.



Assume F_V is pure C. The reaction is first-order in C_A . The relative volatilities of A and C to B are $\alpha_{AB}=1.2$ and $\alpha_{CB}=10$. Assume perfect gases and constant pressure. Write the equations describing the system. List all assumptions.
